

#### General Installation of Tefsil® Adhesive Products

## Surface preparation - This is critical

- Remove dust and particle with air blower
- Thoroughly wipe with a clean cloth using an aggressive solvent (such as MEK or Acetone).
  Repeat until all oils and contaminates are removed
- Use 2nd cloth to clean solvent residue with isopropyl or denatured alcohol

#### Installation of Tefsil® adhesive products

- Use reference marks to align
- Remove backing, keeping fingers and other surfaces away from adhesive
- Press in place using reference points

### Using a roller

- Use maximum pressure possible / lock-in PRESSURE SENSITIVE adhesive. Rollers will double adhesion
- Apply extra pressure to edges and seams

# Thermosetting times for better adhesion

- Where the fabric is expected to remain in place for long periods the adhesives can be further enhanced by heat treatment on installation.
- Typical thermosetting times for silicone adhesives is 4 hours at 200oC
- Ensure that the adhesive is not exposed to higher than the recommended temperatures.



